

Technical data

Pump name

80x65 FS4GA 5 .75

Customer	Date 31-March-2020	Company
Contact	Item no.	Issued by
Phone	Project	Phone
E-mail	Project ID	E-mail

Requested data

1	Pump type	End Suction Volute Pump	Fluid	Water, clean
2	Number of pumps / Reserve	1 / 0	Liquid temperature °C	20
3	Flow m³/h	0	Kin. viscosity mm²/s	1
4	Head m	0	Vapour pressure bar	0.022
5	Geodetic head m	0	PH value	7
6	Inlet pressure (pin) bar	0.1	Density kg/dm³	1
7	Available system NPSH	0	Solids Weight %	0
8	Ambient temperature °C	20		

Pump

9	Pump name	80x65 FS4GA 5 .75	Frequency Hz	50
10	Design	End Suction Volute Pump	Installation type	with base, motor
11	Manufacturer	PTEI	Impeller	Max. mm 176
12	Speed 1/min	1450	Diameter	Designed mm 176
13	No. of Stage	1		Min. mm 140
14	Connection Suction side	JIS 10K	Flow	Operating m³/h
15	Connection Discharge side	JIS 10K		Max- m³/h 45
16	Max Working Pressure bar	10		Min- m³/h 12
17	Shut-off head bar	1.03	Head	Operating m
18	Total weight kg	See the table of "Dimensions".		- (Qmax.) m 4.3
19	Shaft power kW			- (Qmin.) m 10.1
20			Max. Shaft Power at max. impeller kW	0.83
21	Required pump NPSH m		Efficiency %	

Materials

22	Casing	Cast iron	M.S.mating ring	Ceramic
23	Impeller	Bronze	M.S.seal ring	Carbon
24	Shaft	403 Stainless steel		
25	Casing ring	Bronze		
26	Ball bearing	.		
27	Mechanical seal	.		

Motor

28	Manufacturer	TECO	Insulation class	F
29	Type	80_B3_0.75_3_400	Phases	3~
30	Specific design	TEFC / 50 Hz / Pole pairs 2	Frame size	80
31	Rated power kW	0.75	Weight kg	17
32	Number of poles	4	Electric voltage V	400
33	Speed 1/min	1400	Electric current A	1.89
34	Degree of protection	IP 55		
35				

Remarks

Performance curve

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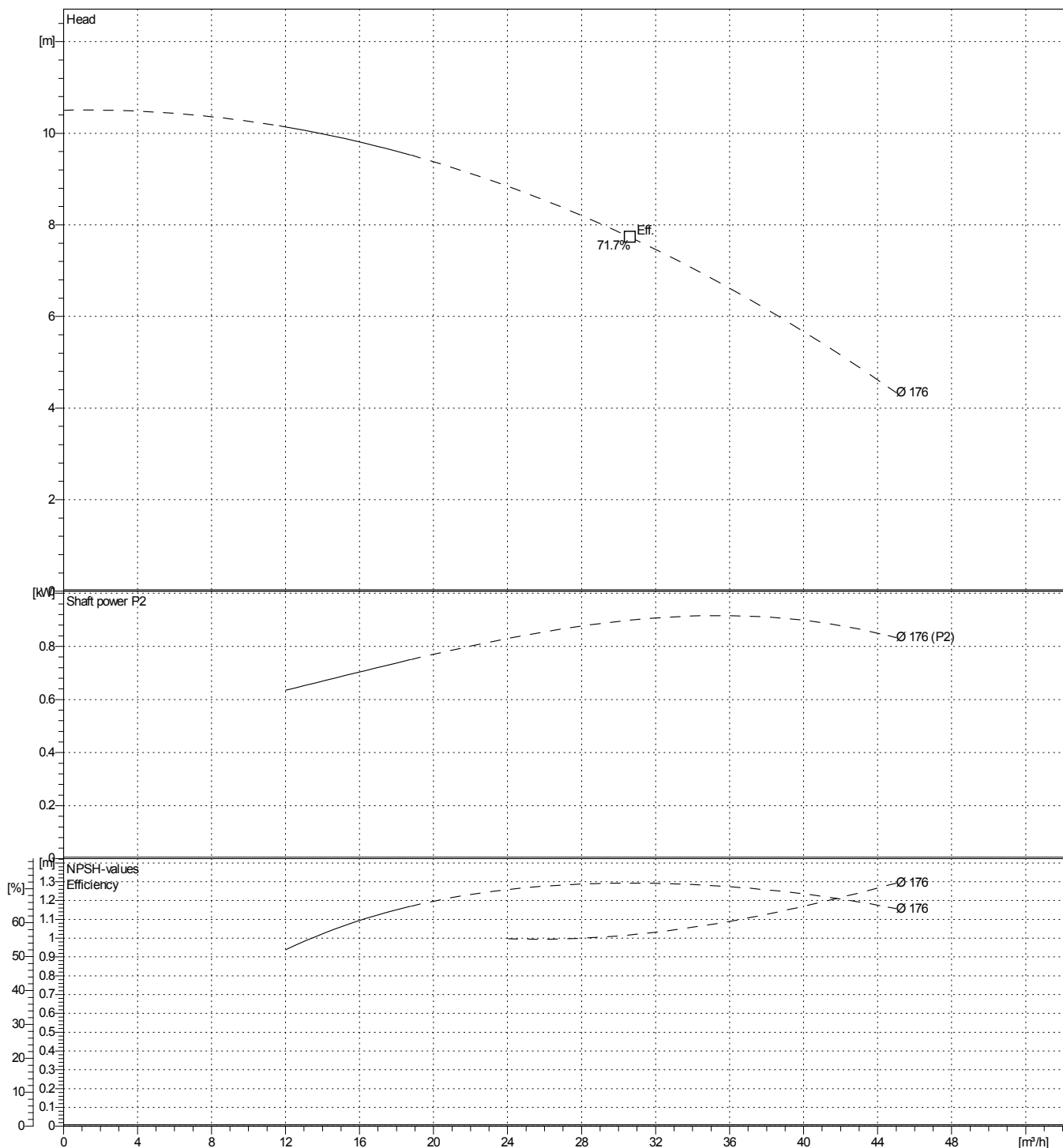
1	Flow	m³/h	0
2	Head	m	0
3	Geodetic head	m	0

Pump

Operating Flow	m³/h		Frequency	Hz	50
Operating Head	m		Number of poles		4
Impeller Diameter	Designed mm	176	Speed	1/min	

Test standard: ISO 9906:2012 - Grade3B

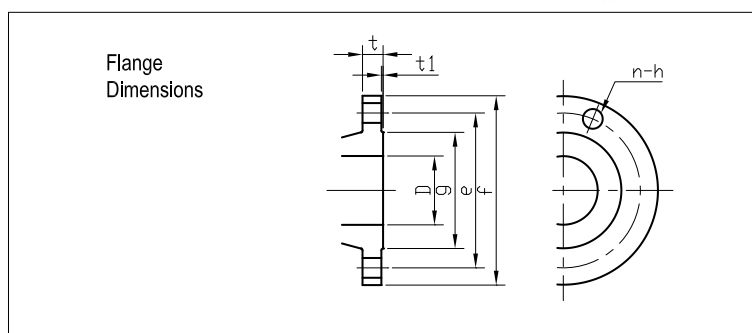
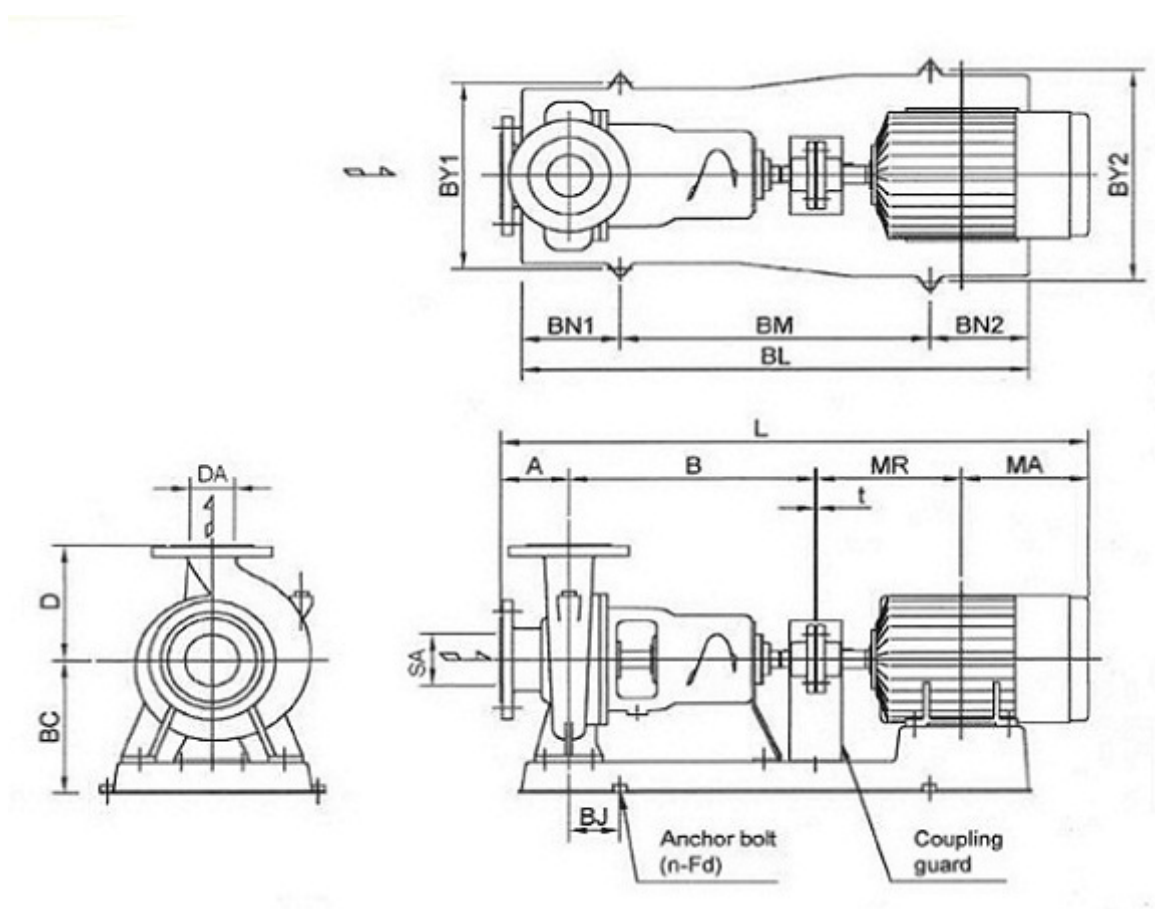
Water, clean [100%] ; 20°C; 0.9983kg/dm³; 1.005mm²/s



Dimensions

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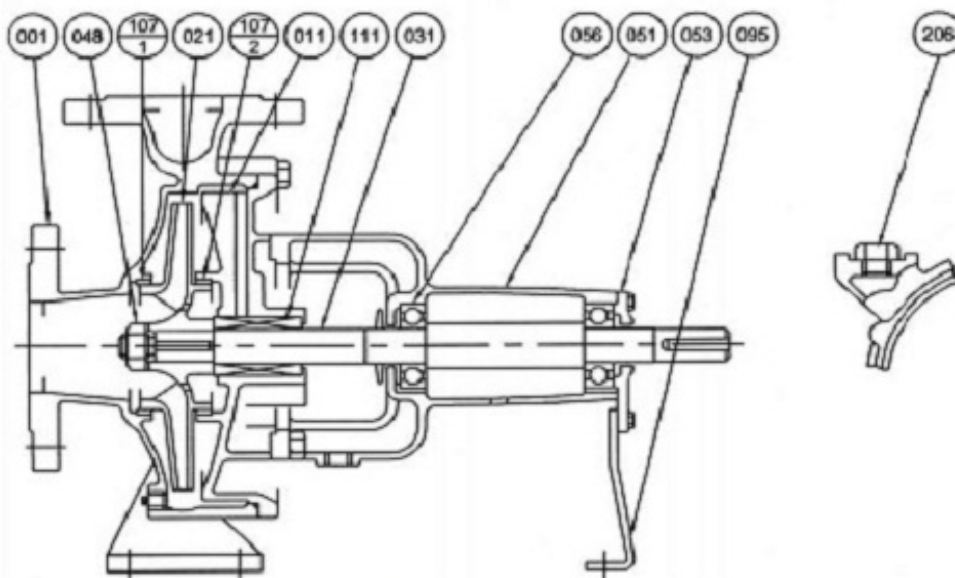
Total weight : 78 kg

Pump dimensions				mm		Suction side		mm		Discharge side		mm	
A	100	L	745.5	D	80	D	65						
B	360	MA	142.5	e	150	e	140						
BC	215	MR	140	f	185	f	175						
BJ	45	n	4 (Num)	g	126	g	116						
BL	640	SA	80	h	19	h	19						
BM	420	t	3	n Num	8	n Num	4						
BN1	105			t	22	t	22						
BN2	115			t1	2	t1	2						
BY1	320												
BY2	230												
D	180												
DA	65												
Fd	M12												

(1/2) Construction

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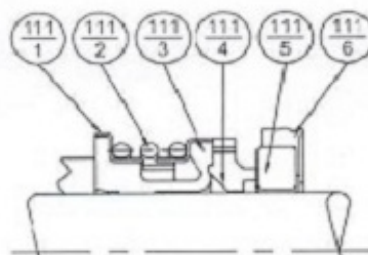
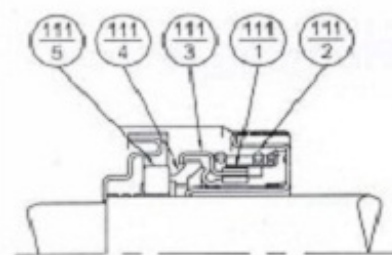


Model FH

50x40 FSHA; 65x50 FSHA, FSJA;
80x65 FSGA, FSHA, FSJA, FSKA;
100x80 FSGA, FSHA, FSJA;
125x100 FSKA

Model EA

100x65 FSKA; 100x80 FSGCA, FSHCA;
125x100 FSJCA, FSLA;
150x100 FSKA, FSNA;
150x125 FSHA, FSJA, FSKA, FSLA;
200x150 FSHA, FSJA, FSKA, FSLA, FSNA;
250x200 FSLA, FSNA



111-5	Mating Ring	Ceramic	1
111-4	Seal Ring	Carbon	
111-3	Friction Ring	NBR	
111-2	Coil Spring	Stainless Steel	
111-1	Spring Holder	Stainless Steel	
No.	Part Name	Material	Qty

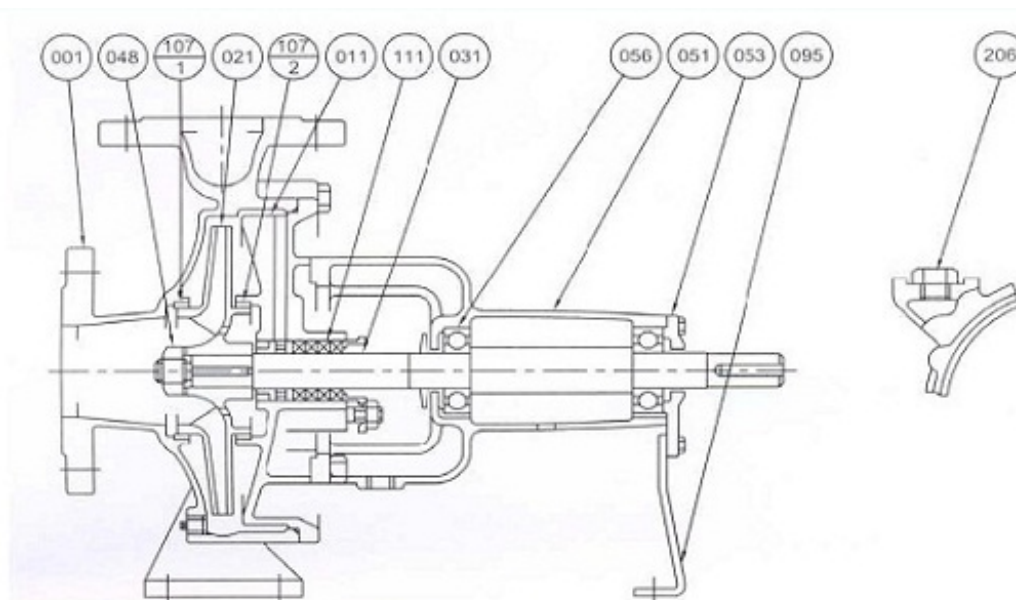
111-6	Cup Gasket	NBR	1
111-5	Mating Ring	Ceramic	
111-4	Seal Ring	Carbon	
111-3	Bellows	NBR	
111-2	Spring	Stainless Steel	
111-1	Spring Holder	Stainless Steel	
No.	Part Name	Material	Qty

207	Plug	Steel	1
111	Mechanical Seal	-	
107-2	Casing Ring	Bronze	
107-1	Casing Ring		
095	Stay	Steel	1
056	Ball Bearing	-	2
053	Bearing Cover	Cast Iron	1
051	Bearing Housing		
048	Impeller Nut	Brass	
031	Shaft	Stainless Steel	
021	Impeller	Bronze	
011	Casing Cover	Cast Iron	
001	Casing		
No.	Part Name	Material	Qty

(2/2) Construction

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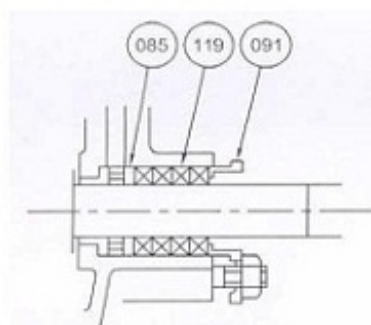


With Lantern Ring

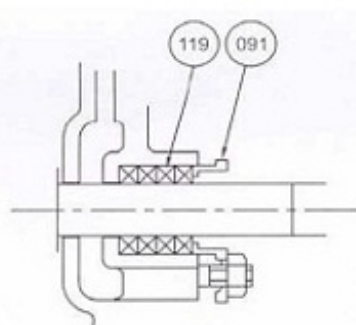
50x40 FSHA; 65x50 FSHA, FSJA;
80x65 FSGA, FSHA;
100x80 FSGA; 125x100 FSLA;
150x100 FSKA, FSNA;
150x125 FSKA, FSLA;
200x150 FSJA, FSLA, FSNA;
250x200 FSLA, FSNA

Without Lantern Ring

80x65 FSJA, FSKA;
100x65 FSKA;
100x80 FSHA, FSJA, FSGCA, FSHCA;
125x100 FSJCA, FSKA;
150x125 FSHA, FSJA;
200x150 FSHA, FSKA;



119	Gland Packing	Non-Asbestos	4 or 5
091	Gland	Bronze	1
085	Lantern Ring		
No.	Part Name	Material	Qty



119	Gland Packing	Non-Asbestos	4 or 5
091	Gland	Bronze	1
No.	Part Name	Material	Qty

207	Plug	Steel	1
111	Gland Packing	Non-Asbestos	4 or 5
107-2	Casing Ring	Bronze	1
107-1	Casing Ring		
095	Stay	Steel	1
056	Ball Bearing	-	2
053	Bearing Cover	Cast Iron	1
051	Bearing Housing		
048	Impeller Nut	Brass	
031	Shaft	Stainless Steel	
021	Impeller	Bronze	
011	Casing Cover	Cast Iron	
001	Casing		
No.	Part Name	Material	Qty